



INSTRUCTION BULLETIN

No. 9010855
Machine: S20
Published: 08-2016
Rev. 01

NOTE: DO NOT DISCARD the Parts List from the Instruction Bulletin. Place the Parts List in the appropriate place in the machine manual for future reference. Retaining the Parts List will make it easier to reorder individual parts and will save the cost of ordering an entire kit.

NOTE: Numbers in parenthesis () are reference numbers for parts listed in Bill of Materials.

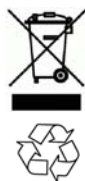
Installation instructions for **kit number 9010740**

SYNOPSIS:

This kit contains the parts needed to replace the standard operator seat on S20 sweepers.
Please follow step-by-step instructions.

SPECIAL TOOLS / CONSIDERATIONS: NONE

(Estimated time to complete: 1 hour)



PROTECT THE ENVIRONMENT

Please dispose of packaging materials, used machine components such as batteries and fluids in an environmentally safe way according to local waste disposal regulations.

Always remember to recycle.

PREPARATION:

1. Park the machine on a clean level surface, turn off the machine, set the parking brake, and remove the key.

FOR SAFETY: Before leaving or servicing machine, stop on level surface, turn off machine, set parking brake, and remove key.

2. Disconnect the battery cables from the battery / batteries.

WARNING: Always disconnect battery cables from machine before working on electrical components.

INSTALLATION:

1. Open the rear shroud to access the hardware securing the operator seat assembly to the rear shroud. (Fig. 1)
2. Remove the four M8 hex nuts and four washers securing the operator seat assembly to the rear shroud. Set the M8 hex nuts and flat washers aside. (Fig. 1)

3. Lift the operator seat from the rear shroud and disconnect the main wire harness from the seat switch. (Fig. 1)
4. Remove the seat switch from the operator seat. Set the seat switch aside. (Fig. 1)
5. Set the four M8 hex screws used to secure the operator seat to the rear shroud aside. (Fig. 1)
6. Remove the seat adjustment brackets from both seat slide tracks. Discard the M8 hex screws and M8 flange hex nuts. (Fig. 1)
7. Remove the seat adjustment brackets from the operator seat. Discard the four flat washers, four hex screws, seat adjustment brackets, and operator seat. (Fig. 1)

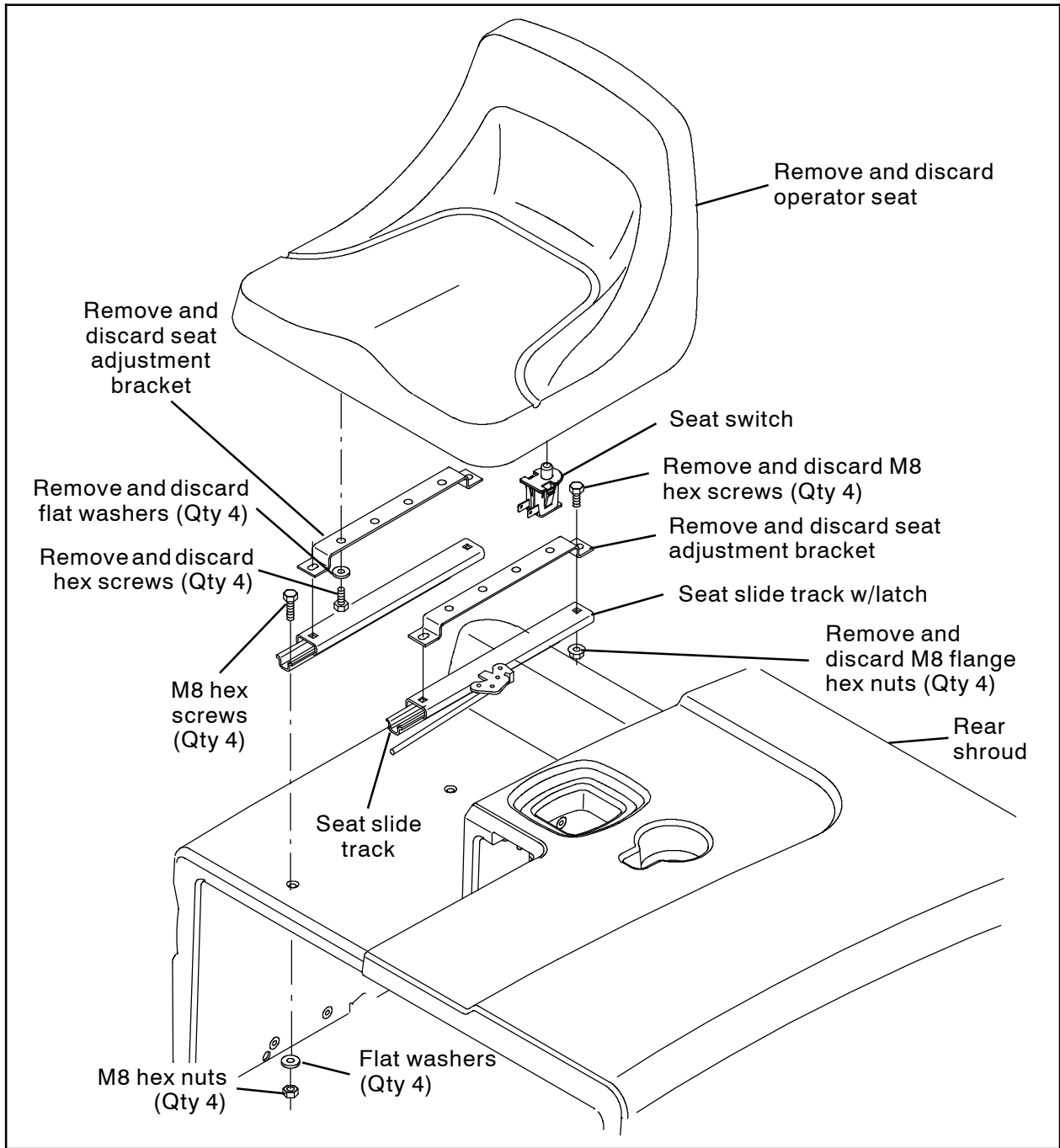


FIG. 1

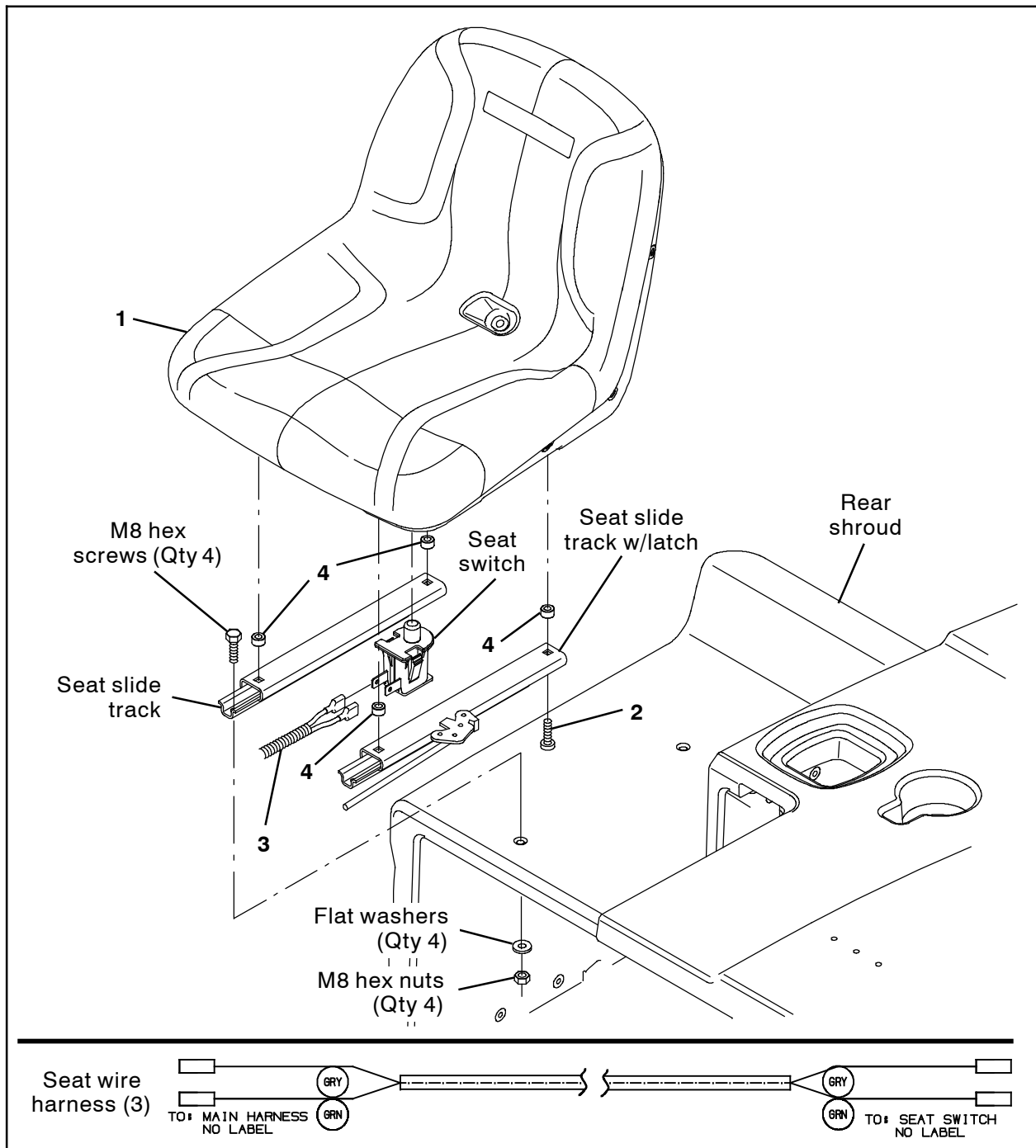


FIG. 2

8. Install the seat switch onto the new operator seat (1). (Fig. 2)
9. Use four Phillips pan screws (2) and four sleeves (4) to install the seat slide tracks onto the operator seat (1). (Fig. 2)
10. Connect the seat wire harness (3) to the main wire harness. (Fig. 1)
11. Place the operator seat assembly onto the rear shroud and connect the seat wire harness (3) to the seat switch.
12. Install the operator seat assembly onto the rear shroud.
13. Reconnect the battery cables to the battery / batteries.
14. Close the rear shroud.

15. Start and test the machine. Sit in the operator seat and press the directional pedal. The machine should move. Vacate the operator seat and press the directional pedal. The machine should not move / function without an operator in the operator seat.

Bill Of Materials For Seat Kit, Replacement [S20] - 9010740

Ref.	Tennant Part No.	Description	Qty.
▽	9010740	Seat Kit, Replacement [S20]	1
▲	1 1201894	Seat, Std [MILSCO]	1
▲	2 1073048	Screw, Pan, Phl, 0.31- 18 X 1.50, G2	4
▲	3 1072210	Harness, Wire, Seat [S20]	1
▲	4 360460	Sleeve, P/M, 0.34B 0.63D 0.4L, SS / Oil	4

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